

DC-Micromotors

Graphite Commutation

131 mNm
110 W

Series 3863 ... CR

Values at 22°C and nominal voltage	3863 H	012 CR	018 CR	024 CR	036 CR	048 CR		
1 Nominal voltage	U_N		12	18	24	36	48	V
2 Terminal resistance	R		0,16	0,36	0,64	1,55	2,58	Ω
3 Efficiency, max.	η_{max}		83	84	85	86	86	%
4 No-load speed	n_0		5 600	5 900	5 800	5 800	5 800	min ⁻¹
5 No-load current, typ. (with shaft \varnothing 6 mm)	I_0		0,335	0,232	0,168	0,112	0,084	A
6 Stall torque	M_H		1 424	1 394	1 455	1 363	1 461	mNm
7 Friction torque	M_R		6,5	6,5	6,5	6,5	6,5	mNm
8 Speed constant	k_n		480	332	240	160	120	min ⁻¹ /V
9 Back-EMF constant	k_E		2,08	3,01	4,17	6,25	8,33	mV/min ⁻¹
10 Torque constant	k_M		19,9	28,8	39,8	59,8	79,7	mNm/A
11 Current constant	k_I		0,05	0,035	0,025	0,017	0,013	A/mNm
12 Slope of n-M curve	$\Delta n / \Delta M$		3,9	4,1	3,9	4,1	3,9	min ⁻¹ /mNm
13 Rotor inductance	L		45	90	180	400	700	μ H
14 Mechanical time constant	τ_m		4,8	4,8	4,8	4,8	4,7	ms
15 Rotor inertia	J		120	110	120	110	115	gcm ²
16 Angular acceleration	α_{max}		119	127	121	124	127	$\cdot 10^3$ rad/s ²
17 Thermal resistance	R_{th1} / R_{th2}		2,5 / 6					K/W
18 Thermal time constant	τ_{w1} / τ_{w2}		50 / 900					s
19 Operating temperature range:								
– motor			-30 ... +125					°C
– winding, max. permissible			+155					°C
20 Shaft bearings			ball bearings, preloaded					
21 Shaft load max.:								
– with shaft diameter			6					mm
– radial at 3 000 min ⁻¹ (3 mm from bearing)			60					N
– axial at 3 000 min ⁻¹			6					N
– axial at standstill			50					N
22 Shaft play:								
– radial	\leq		0,015					mm
– axial	$=$		0					mm
23 Housing material			steel, black coated					
24 Mass			390					g
25 Direction of rotation			clockwise, viewed from the front face					
26 Speed up to	n_{max}		7 000					min ⁻¹
27 Number of pole pairs			1					
28 Magnet material			NdFeB					
Rated values for continuous operation								
29 Rated torque	M_N		69	99	129	126	131	mNm
30 Rated current (thermal limit)	I_N		4	4	4	2,6	2	A
31 Rated speed	n_N		5 430	5 660	5 510	5 500	5 550	min ⁻¹

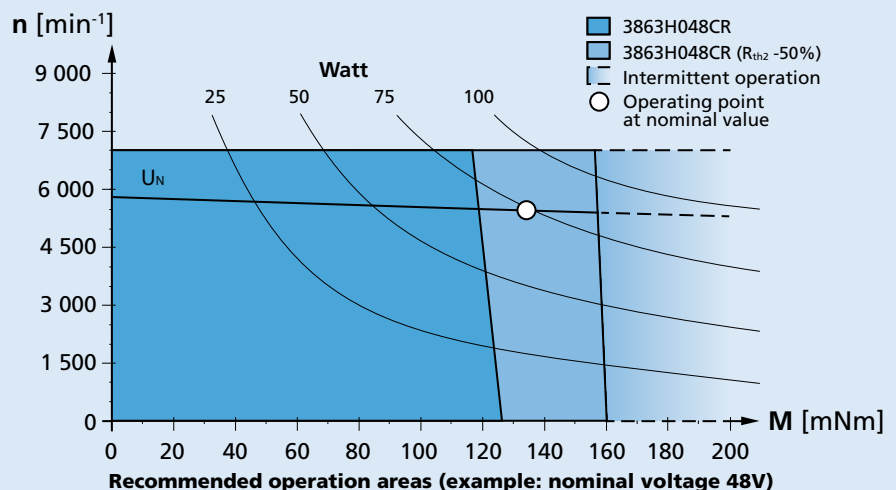
Note: Rated values are calculated with nominal voltage and at a 22°C ambient temperature. The R_{th2} value has been reduced by 25%.

Note:

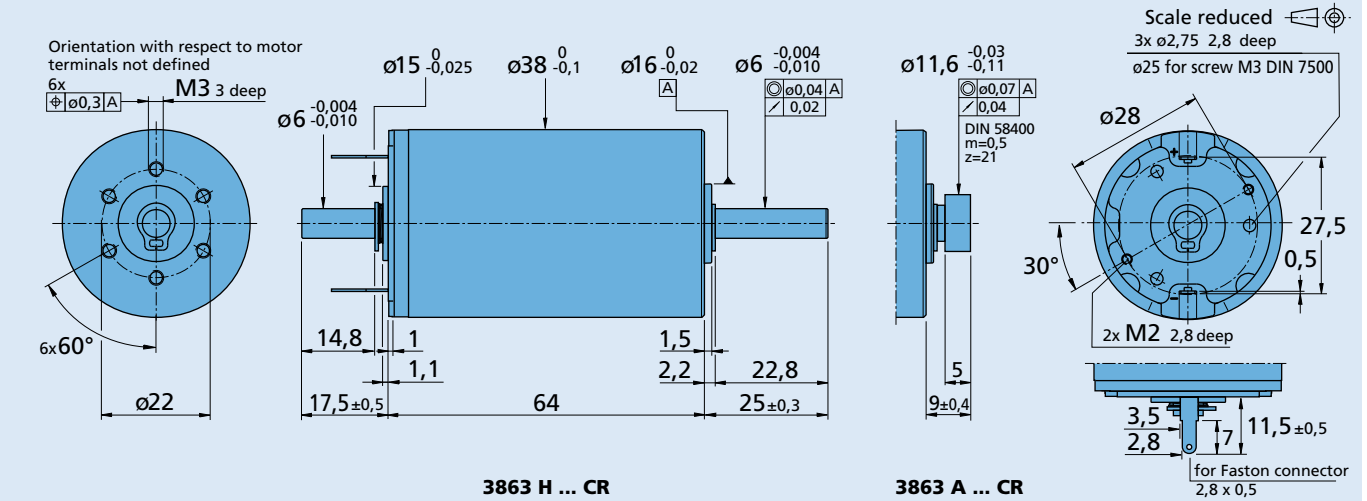
The diagram indicates the recommended speed in relation to the available torque at the output shaft for a given ambient temperature of 22°C.

The diagram shows the motor in a completely insulated as well as thermally coupled condition (R_{th2} 50% reduced).

The nominal voltage (U_N) curve shows the operating point at nominal voltage in the insulated and thermally coupled condition. Any points of operation above the curve at nominal voltage will require a higher operating voltage. Any points below the nominal voltage curve will require less voltage.



Dimensional drawing



Options

Example product designation: **3863H012CR-158**

Option	Type	Description
U	Single Leads	For motors with single leads (PTFE), length 160 mm, red (+) / black (-)
158	Shaft end	No second shaft end
2016	Encoder combination	Motor with rear end shaft for combination with Encoder IE3, IERS3 and IER3

Product combination

Precision Gearheads / Lead Screws	Encoders	Drive Electronics	Cables / Accessories
38A 38/1 38/1 S 38/2 38/2 S 44/1	IE3-1024 IE3-1024 L IERS3-500 IERS3-500 L IER3-10000 IER3-10000 L	SC 2804 S SC 5004 P SC 5008 S MCDC 3006 S MC 5010 S	MBZ To view our large range of accessory parts, please refer to the "Accessories" chapter.