

# DC-Micromotors

## Precious Metal Commutation

1,6 mNm  
3,1 W

### Series 1024 ... SR

Values at 22°C and nominal voltage	1024 K	003 SR	006 SR	009 SR	012 SR	
1 Nominal voltage	$U_N$	3	6	9	12	V
2 Terminal resistance	$R$	1,36	5,96	14,9	23,7	$\Omega$
3 Efficiency, max.	$\eta_{max}$	84	83	82	82	%
4 No-load speed	$n_0$	12 200	12 300	12 000	12 800	min <sup>-1</sup>
5 No-load current, typ. (with shaft $\varnothing$ 1 mm)	$I_0$	0,016	0,008	0,005	0,004	A
6 Stall torque	$M_H$	5,1	4,6	4,28	4,45	mNm
7 Friction torque	$M_R$	0,037	0,037	0,037	0,038	mNm
8 Speed constant	$k_n$	4 098	2 071	1 337	1 078	min <sup>-1</sup> /V
9 Back-EMF constant	$k_E$	0,244	0,483	0,748	0,928	mV/min <sup>-1</sup>
10 Torque constant	$k_M$	2,33	4,61	7,14	8,86	mNm/A
11 Current constant	$k_I$	0,429	0,217	0,14	0,113	A/mNm
12 Slope of n-M curve	$\Delta n / \Delta M$	2 392	2 678	2 791	2 883	min <sup>-1</sup> /mNm
13 Rotor inductance	$L$	16	62	151	218	$\mu$ H
14 Mechanical time constant	$\tau_m$	3	3,4	3,5	3,3	ms
15 Rotor inertia	$J$	0,12	0,12	0,12	0,11	gcm <sup>2</sup>
16 Angular acceleration	$\alpha_{max}$	425	384	356	404	$\cdot 10^3$ rad/s <sup>2</sup>
17 Thermal resistance	$R_{th1} / R_{th2}$	16 / 51				K/W
18 Thermal time constant	$\tau_{w1} / \tau_{w2}$	6,1 / 251				s
19 Operating temperature range:						
– motor		-30 ... +85 (optional version	-30 ... +125)			°C
– winding, max. permissible		+85 (optional version	+125)			°C
20 Shaft bearings		sintered bearings				
21 Shaft load max.:						
– with shaft diameter		1				mm
– radial at 3 000 min <sup>-1</sup> (1,5 mm from bearing)		1				N
– axial at 3 000 min <sup>-1</sup>		0,1				N
– axial at standstill		20				N
22 Shaft play:						
– radial	$\leq$	0,02				mm
– axial	$\leq$	0,15				mm
23 Housing material		steel, nickel plated				
24 Mass		10,8				g
25 Direction of rotation		clockwise, viewed from the front face				
26 Speed up to	$n_{max}$	15 000				min <sup>-1</sup>
27 Number of pole pairs		1				
28 Magnet material		NdFeB				
<b>Rated values for continuous operation</b>						
29 Rated torque	$M_N$	1,6	1,5	1,5	1,4	mNm
30 Rated current (thermal limit)	$I_N$	0,74	0,35	0,22	0,18	A
31 Rated speed	$n_N$	7 640	7 460	6 910	7 780	min <sup>-1</sup>

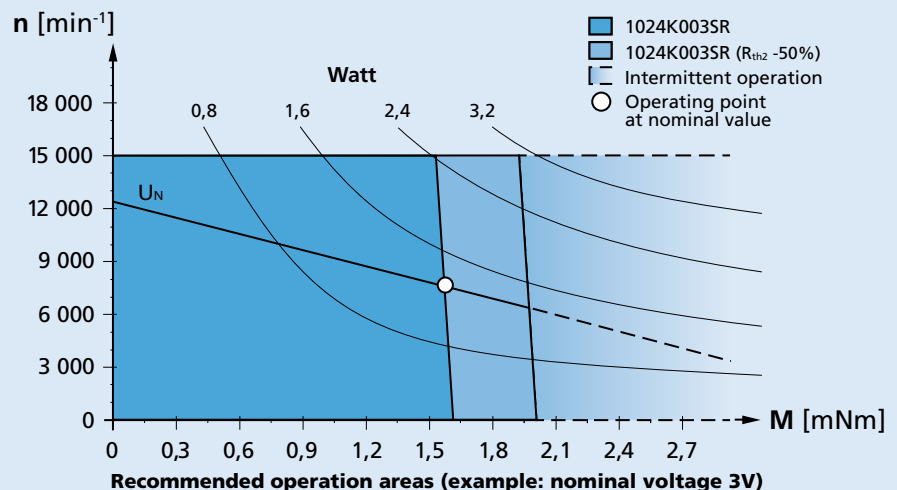
**Note:** Rated values are calculated with nominal voltage and at a 22°C ambient temperature. The  $R_{th2}$  value has been reduced by 0%.

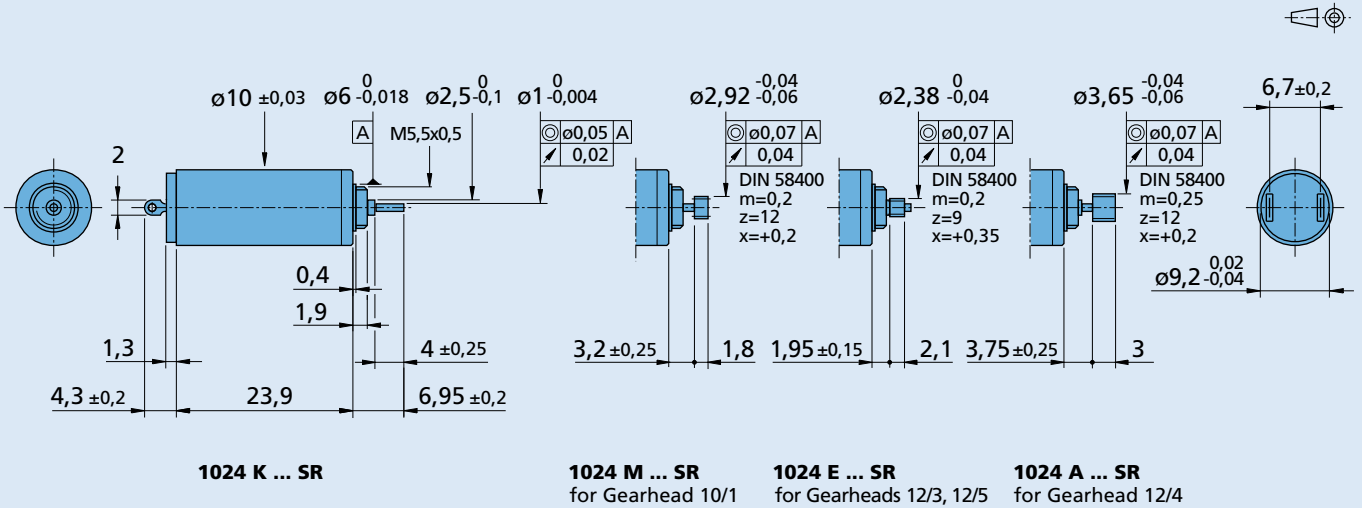
**Note:**

The diagram indicates the recommended speed in relation to the available torque at the output shaft for a given ambient temperature of 22°C.

The diagram shows the motor in a completely insulated as well as thermally coupled condition ( $R_{th2}$  50% reduced).

The nominal voltage ( $U_N$ ) curve shows the operating point at nominal voltage in the insulated and thermally coupled condition. Any points of operation above the curve at nominal voltage will require a higher operating voltage. Any points below the nominal voltage curve will require less voltage.



**Dimensional drawing**

**Options**

 Example product designation: **1024K006SR K2565**

Option	Type	Description
K2565	Encoder combination	Motor with rear end shaft for combination with Encoder PA2-100
K2567	Bearing	Front ball bearing
K2568	Temperature range	Extended temperature range (-30...+125°C)
K2570	Bearing lubrication	For vacuum of 10 <sup>-5</sup> Pa @ 22°C
K2571	Second shaft end	Ø 1 mm x 4,5 mm

**Product combination**

Precision Gearheads / Lead Screws	Encoders	Drive Electronics	Cables / Accessories
10/1 12/3 12/4 12/5	PA2-100	SC 1801 P SC 1801 S MCDC 3002 P MCDC 3002 S MC 3001 B MC 3001 P	To view our large range of accessory parts, please refer to the "Accessories" chapter.